

TOKYO INTERNATIONAL PACKAGING EXHIBITION 2024

# TOKYO PACK 2024

OCT.23~25, 2024 TOKYO BIG SIGHT



***TOKYO PACK Inspires the Packaging World  
~A Gateway to Innovation~***



**TOKYO PACK 2024: The ultimate in Japanese  
Packaging technology & science**

TOKYO INTERNATIONAL PACKAGING EXHIBITION 2024

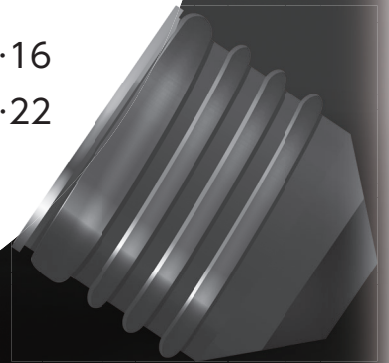


# TOKYO PACK 2024

## REPORT

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# Outline

<b>Title</b>	TOKYO PACK 2024 – Tokyo International Packaging Exhibition 2024 –
<b>Theme</b>	TOKYO PACK Inspires the Packaging World ~A Gateway to Innovation~
<b>Term</b>	October 23 (Wed.) - 25 (Fri.), 2024
<b>Time</b>	10:00a.m. - 5:00p.m.
<b>Venue</b>	Tokyo International Exhibition Center "Tokyo Big Sight" (East Hall1~6)
<b>Purpose</b>	With a variety of exhibits from packaging materials and machinery to converting, packaging, distribution, environmental protection equipment etc., TOKYO PACK will serve as a platform for business negotiations and international exchanges, and contribute to the development of society from an international perspective.
<b>Organizer</b>	Japan Packaging Institute (JPI)
<b>Special Collaboration</b>	Japan Packaging Machinery Manufacturers Association
<b>Supporting Organizations</b>	Ministry of Economy, Trade and Industry / Japan Chamber of Commerce & Industry / Japan External Trade Organization / Japan Productivity Center / World Packaging Organisation / Asian Packaging Federation / Japan Packaging Machinery Manufacturers Association / Japan Material Handling Society / Tokyo Big Sight Inc.
<b>Exhibits</b>	<ul style="list-style-type: none"> <li>• Packaging Materials / Containers</li> <li>• Packaging Machines</li> <li>• Printing / Converting Machines</li> <li>• Food / Pharmaceutical / Cleaning Machinery</li> <li>• Machines for Inspection / Measurement / Environment</li> <li>• Packaging Designs / Services</li> <li>• Next Generation Technologies / Packaging &amp; Logistics Solutions</li> <li>• Research Institutes / Organizations / Press</li> </ul>
<b>Exhibition Scale</b>	2,313 booths by 725 corporations

## Working Committee Members

<b>Chairman</b>	Yuji Morinaga	DIC Corporation
<b>Vice-chairman</b>	Kunio Tsuda	Takara Pac Ltd.
<b>Members</b>	Tomoyuki Takada Midori Nishigawa Keiji Sawano Yoshiro Komai Hidekazu Moroi Shigeru Yamagata Hidehiro Kajiwara Atsuo Kinoshita Hideki Machida Tohru Yagino Yoshitaka Okuda Seiji Matsumoto Shuichi Iwata Akira Nakamura Manabu Saitou Mizue Iwasaki Kensaku Tahara Katsumi Sakurai Eiji Namie Yasunori Aoki Yoko Kaji Mitsuyuki Ishihara Itsuki Shimasato Kenichi Shimada Yoshihiro Yasukawa	artience Co., Ltd. Almarq Inc. ANRITSU INFIVIS CO., LTD. EDM corporation Idemitsu Unitech Co., Ltd. Oji Holdings Corporation KAJIWARA INC. Kyodo Printing Co., Ltd. Kyowa Automatic Machinery Co., Ltd. Crown-package Co., Ltd. ZACROS Corporation Sun A. Kaken Co., Ltd. Shikoku Kakoki Co., Ltd. Strapack Corporation Dai Nippon Printing Co., Ltd. DIC Corporation Toyo Seikan Group Holdings, Ltd. TOPPAN INC. Topack Co., Ltd. Japan Industrial Edged Tool Co., Ltd. Nihon Tetra Pak K.K. Nippon Hoso-kikai Co., Ltd. PACRAFT Co., Ltd. Mitsubishi Corporation Packaging Ltd. Rengo Co., Ltd.

\*as of October 11, 2024

## Exhibitor Profile

### Total Number of Exhibitors and Booths

Total No. of exhibitors	<b>725</b>	Total No. of booths	<b>2,313</b>
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Year	2024	2022	2021	2018	2016	2014
Exhibitors	725	406	267	700	669	684
Booths	2,313	1,602	1,353	2,609	2,556	2,490

TOKYO PACK 2021 and 2022 took place with reduced exhibition space due to the COVID-19 pandemic.

\* 1 booth area : 8.82m<sup>2</sup> (2.97m × 2.97m)

### Exhibitors and Booths by Business Category

Category	2024		2022	
	No. of exhibitors	No. of booths	No. of exhibitors	No. of booths
Packaging Materials / Containers	156	789	110	747
Packaging Machines	83	494	45	280
Printing / Converting Machines	64	305	43	207
Food / Pharmaceutical / Cleaning Machinery	13	39	15	63
Machines for Inspections / Measurement / Environment	25	100	15	65
Packaging Designs / Services	11	18	9	13
Packaging & Logistics Solution	16	48	16	64
Next Generation Technology	9	15	—	—
PR / PRESS	21	29	17	21
Co-exhibitors	50	—	39	—
CLOMA Pavilion	23	20	—	—
PACKAGE DESIGN PAVILION	33	33	—	—
Packaging Marche	20	20	—	—
Exhibitors Index Corners	5	6	—	—
Exhibitors from China, Taiwan and Hong Kong SAR	189	262	31	42
Sponsor Projects	7	135	66	100
Total	725	2,313	406	1,602

### Total Number of Overseas Exhibitors and Booths

Year	2024	2022	2021	2018
No. of exhibitors	217	41	6	153
No. of booths	322	63	3	231

USA	Argentina	England	Italy	India	Indonesia
Korea	Sweden	Spain	Thailand	China	Turkey
Bangladesh	France	Vietnam	Malaysia	Taiwan	Hong Kong SAR

18 countries/regions  
(in Japanese Alphabetical Order)

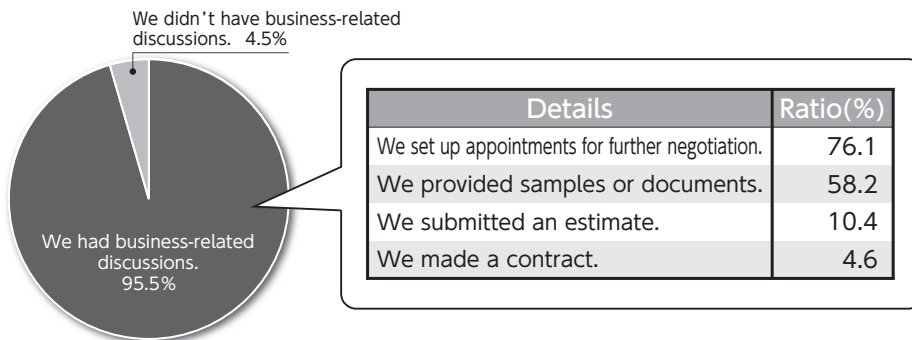
# Exhibitor Questionnaire Result

※The questionnaire was sent out to all the domestic exhibitors after the event.  
 ※SA means “single answer” and MA means “multiple answer.”

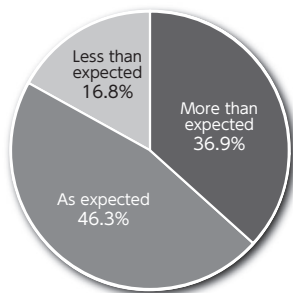
## Q What were the results of the exhibition? (SA)

	Ratio (%)
We performed sales promotion and PR.	24.7
We were able to acquire new customers.	24.7
We communicated well with existing clients.	20.1
We announced new products.	11.9
We were able to collect opinions about our products from visitors.	9.8
We were able to improve our company image in the industry.	8.8
Total	100.0

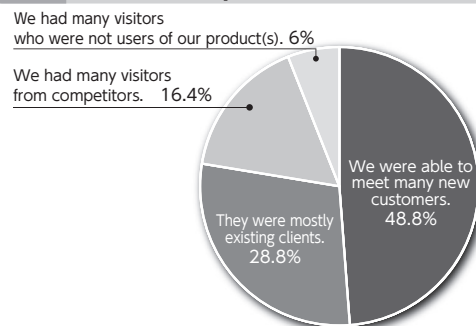
## Q How did business discussions go during the exhibition period? (SA•MA)



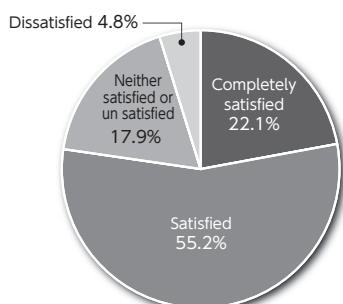
## Q Did you receive a sufficient number of visitors to your booth? (SA)



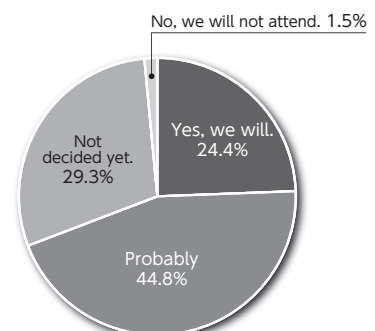
## Q What was your impression of visitors to your booth? (SA)



## Q Overall, how would you rate the show? (SA)



## Q Do you plan to attend TOKYO PACK 2024? (SA)



## Visitor Profile

### Total Number of Visitors and Booths

Registered visitors	<b>70,712</b>	Total number of visitors (Gate Entries)	<b>221,301</b>
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	Oct. 23 (Wed)	Oct. 24 (Thu)	Oct. 25 (Fri)	Total
Registered visitors	<b>21,504</b> (Overseas : 725)	<b>24,883</b> (Overseas : 3,407)	<b>24,325</b> (Overseas : 1,913)	<b>70,712</b> (Overseas : 6,045)
Gate Entries	68,812	74,649	77,840	221,301

### Number of registered visitors/gate entries in the past exhibitions

Year	2024	2022	2021	2018
Registered visitors	70,712 (132.3%)	53,466	19,836	62,488
Gate Entries	221,301 (132.5%)	167,053	73,698	209,049

( ) : Compared to Last Time

### Registered Visitors by Business Category

Category	2024		2022	
	No. of visitors	Ratio %	No. of visitors	Ratio %
Food / Beverage / Agriculture / Fishery	<b>14,413</b>	20.4	10,964	20.5
Pharmaceuticals / Cosmetics / Toiletry	<b>4,987</b>	7.1	4,652	8.7
Daily products / General merchandise	<b>3,211</b>	4.5	3,509	6.6
Chemistry / Textile / Clothes	<b>6,305</b>	8.9	4,373	8.2
Steel / Machinery / Electricity / Automobiles	<b>6,315</b>	8.9	3,731	7.0
Logistics/ Trading / Distribution services	<b>10,947</b>	15.5	8,218	15.4
Packaging industry	<b>17,376</b>	24.6	12,942	24.2
Others / Students	<b>5,546</b>	7.8	4,003	7.5
Government/Organizations/Research institutes	<b>973</b>	1.4	818	1.5
Press	<b>572</b>	0.8	236	0.4
N/A	<b>67</b>	0.1	20	0
Total	<b>70,712</b>	100.0	53,466	100.0

## Registered Visitors by Occupational and Positional Categories

Occupational Categories		
Occupation	No. of responses	Ratio %
Sales	20,738	29.3
Production	10,344	14.6
Product planning and development	8,988	12.7
Project management/Marketing	8,240	11.7
Research/techniques	7,218	10.2
Material purchasing	5,595	7.9
Engineering	1,462	2.1
Public information/Advertising	1,409	2.0
Personnel affairs, General affairs/Accounting	1,237	1.7
Information system	694	1.0
Others	4,787	6.8
<b>Total</b>	<b>70,712</b>	<b>100.0</b>

Positional Categories		
Position	No. of responses	Ratio %
Manager, Executives	9,316	13.2
General manager, Director	8,505	12.0
Deputy director	5,284	7.5
Section Manager	12,314	17.4
Section Chief	10,761	15.2
Staff	20,521	29.0
Others	4,011	5.7
<b>Total</b>	<b>70,712</b>	<b>100.0</b>

## Total Number of Registered Overseas Visitors

Year	2024	2022	2021	2018
Overseas Visitors	<b>6,045 (604.5)</b>	1,000	44	3,881
Domestic Visitors	64,667 (123.3)	52,466	19,792	58,607

( ) : Compared to Last Time

### Overseas Visitors

Asia : 5,259	
Country/Region	2024
South Korea	1,487
China	1,404
Taiwan	730
Thailand	572
Indonesia	245
India	177
Vietnam	162
Philippine	133
Malaysia	128
Singapore	97
Hong Kong	59
Mongolia	22
Bangladesh	12
Sri Lanka	7
Pakistan	6
Bhutan	5
Afghanistan	5
North Korea	4
Uzbekistan	4

Europe : 376	
Country/Region	2024
Italy	65
Germany	64
France	52
UK	44
Sweden	43
Spain	27
Netherlands	15
Russian Federation	15
Switzerland	8
Croatia	5
Denmark	5
Portugal	5
Arbania	4
Belgium	4
Czech Republic	4
Ukraine	4
Austria	3
Ireland	3
Poland	3
San Marino	3

North, Central and South America : 211	
Country/Region	2024
U.S.A	131
Canada	44
Brazil	25
Mexico	4
Panama	3
Guatemala	2
Peru	2

Middle East/Africa : 70	
Country/Region	2024
Turkey	10
Nigeria	8
Ethiopia	7
South Africa	7
UAE	6
Iran	5
Egypt	4
Ghana	4
Jordan	4
Kuwait	4
Angora	3
Benin	3
Uganda	3
Kenya	2

Oceania : 66	
Country/Region	2024
Australia	53
New Zealand	13

Others : 63

62 Countries & Regions

## Visitor Questionnaire Result

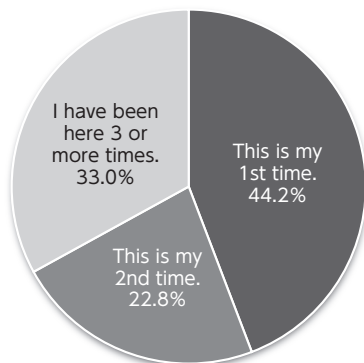
### Q What are the packaging issues of your company? (SA)

Issues	2024	2022
Cost reduction	22.9	19.0
How to achieve a solution to stop global warming through packaging	15.1	21.9
Differentiation from other companies through the cutting-edge technology, products and services	14.9	15.8
Rationalization of production and packaging line	13.3	10.3
Improvement of quality, safety, security and shelf life	10.5	9.0
Effective sales promotions through packaging	10.4	11.2
Reconsideration of the package design and rationalization of logistics	9.9	9.6
Others	3.0	3.2
Total	100.0	100.0

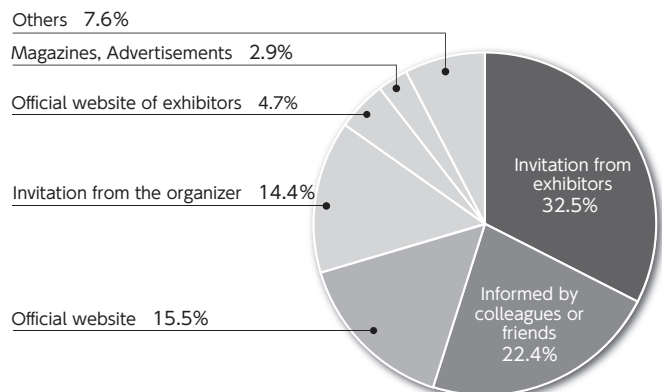
### Q Are you involved in purchasing the products? (SA)

Your current position	2024	2022
I suggest and advise to decide the products.	40.4	41.5
I am not involved in purchasing products.	22.5	20.2
I am in charge of packaging-related tasks.	16.1	15.2
I participate in decisions related to purchasing products.	13.9	13.8
I have the authority to make a final decision.	6.0	7.2
Others	1.1	2.1
Total	100.0	100.0

### Q Have you ever visited TOKYO PACK? (SA)

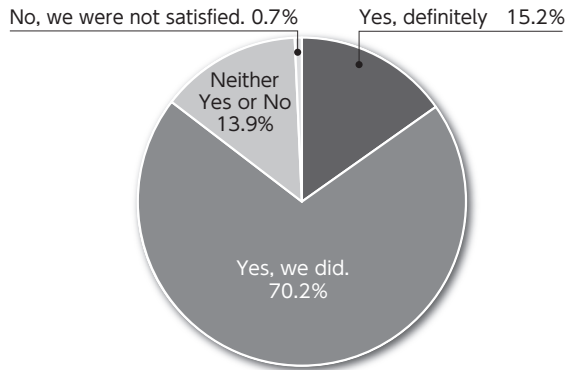


### Q How did you hear about the show? (SA)





**Q Did you meet your visiting objectives? (SA)**



**Q What was your purpose of visit? (SA)**

Purpose of visit	2024	2022
To gather general information on new products and technology	47.1	41.6
To gather information to purchase products	14.1	18.4
We were interested in this market	13.2	13.4
For technical exchange with the exhibitors	11.6	13.4
To gather information on competitors	10.6	10.6
To participate in events held by organizer	3.4	2.6
<b>Total</b>	<b>100.0</b>	<b>100.0</b>

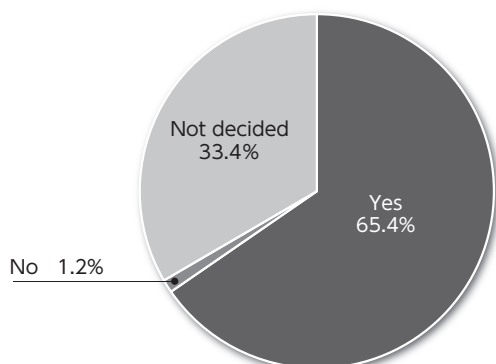
**Q Please select an event you were interested in. (SA)**

Events	Ratio %
Japan Good Packaging Pavilion 2024	34.2
2024 Kinoshita Prize Awarded Packaging	20.5
Package Design Pavilion	15.3
Asia Star/World Star 2024 Winners	7.9
CLOMA Pavilion	6.0
Packaging Academia	4.7
"Website for Students"	3.7
Exhibitors Index Corners	2.5
Packaging Marche	2.0
Japan Patent Attorneys Association	1.4
JPI Brand Owner Companies Exhibition	1.3
Packaging Q & A	0.5
<b>Total</b>	<b>100.0</b>

**Q For Seminar Participants : Please select the seminar(s) you were interested in. (SA)**

Seminars	Ratio %
Keynote Speech	16.0
Packaging Tehchnology Seminar by Exhibitors	15.4
Global Packaging Symposium	14.2
Special Seminars	13.6
30th Commemorative Lectures	9.4
Package Design Seminar	9.3
Technical Seminars	8.1
TOKYO PACK GLOBAL SEMINAR	4.8
2024 Japan Good Packaging Forum	4.7
Sweden Packaging Seminar	3.7
TOKYO PACK 2024 Highlights	0.8
<b>Total</b>	<b>100.0</b>

**Q Do you plan to visit TOKYO PACK 2026? (SA)**



## Concurrent Events

■ Various seminars and events were held concurrently with TOKYO PACK 2024

### Special Exhibitions

#### Japan Good Packaging Pavilion 2024

Venue East Hall 6

This special exhibition highlighted the pinnacle of packaging innovation and technology in the country. It featured over 100 award-winning packages from this year's Japan Good Packaging Contest and Japan Star 2024 Awards.



#### 2024 Kinoshita Prize Awarded Packaging

Venue East Hall 6

Kinoshita Prize winner packages, the packages highly acclaimed for their packaging technology, were displayed.

##### What is Kinoshita Prize ?

Kinoshita Prize was established to commemorate long-year achievements of the late Mr. Matasaburo Kinoshita, the 2nd President of Japan Packaging Institute. Once every year, Kinoshita prize is given to such JPI members who have made remarkable achievement in the fields of 1) Research and development, 2) Improvement and rationalization, and 3) Creation of new area of development in packaging.



#### Exhibitors Index Corners

Venue East Hall 1,4,5 & 6

Exhibitors Index Corners, located near the entrances, served as the gateway to discovering featured exhibitors. Easily navigated visitors through comprehensive information and highlighted to enhance the experience at the event.



## Special Exhibitions

### Packaging Marche

**Venue** East Hall 3,4,5 & 6

Packaging Marche was a vibrant gathering showcasing TOKYO PACK's newest exhibitors to discover their unique, cutting-edge products and services.



**Exhibitors** (20 companies / organizations)

AMBER CO., LTD.	BOKEN QUALITY EVALUATION INSTITUTE	daishowa-print	J.R.M Corporation Limited
Kansei AI Co., Ltd	Kawaguchi Gosei Co., Ltd.	kousai	Kudo Resin Industry Co., Ltd
NIPPON KAKO TORYO CO., LTD.	Office Mondo Inc.	Omikenshi Co., Ltd.	Otake Agricultural Machinery Co., Ltd.
Proterial Precision, Ltd.	SANKEI CO., LTD.	SIBATA SCIENTIFIC TECHNOLOGY LTD.	SINFONIA TECHNOLOGY CO., LTD.
SOFTWARE Too CORPORATION	TADAPLA CO., LTD.	TAKUMIdesign	Tokyo Rikosha Co., Ltd.

### PACKAGE DESIGN PAVILION

**Venue** East Hall 3

**Organized by** Japan Industrial Designers' Association

**Supported by**  
 Japan Package Design Association  
 Japan Patent Attorneys Association  
 Japan Design Business co-operative body  
 Japan Graphic Design Association Inc.  
 NPO Color Universal Design Organization



Package design is one of the most important elements of product marketing. The outstanding graphic and structural designs were on display in this pavilion.

**Exhibitors** (33 companies / organizations)

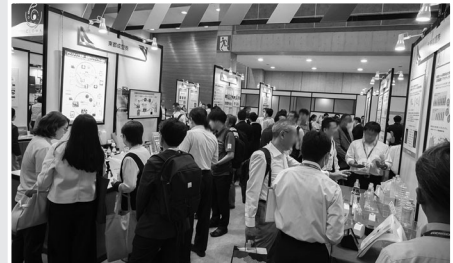
Altair Engineering Ltd.	aratro	ARTESANO DESIGN LLC	ARUPaPa Inc.
BOND CREATIVE Inc.	CWs llimited	DESIGN FORCE Inc.	dynacomware
HERMES INC.	I + PLUS DESIGN INC.	I.D.Net.Co.,Ltd.	Japan Design Business co-operative body
Japan Graphic Design Association	Japan Industrial Design Association.	Japan Package Design Association	Japan Patent Attorneys Association
JPDA Research Activities Committee	KO DESIGN	MDD creative Co., Ltd.	NPO Color Universal Design Organization
OGURAPRINT Ltd.	P.K.G.Tokyo inc.	PLUG CO., LTD.	Plus-U.
RADIAN inc.	REGAN Inc.	sanodesign	SGK Japan
studio a-one	SUN DESIGN ASSOCIATES CO.,LTD.	TANK INC.	Yao Design International Inc.
Yokohama Litera Co., Ltd.			

## Special Exhibitions

### CLOMA Pavilion

Venue East Hall 6

It has become necessary for society to promote worldwide efforts to overcome the marine plastic litter issue, a newly emerging global challenge. To decrease such litter, conducting appropriate control of waste is urgently needed, including through thorough efforts for preventing littering, further enhancement of the 3Rs (Reduce, Reuse and Recycle) initiatives involving plastic products, and further development and adoption of plastics with excellent biodegradability and materials alternative to plastics, for e.g., paper. Against this backdrop, Japan Clean Ocean Material Alliance was established as a new platform that helps a wide variety of cross-sectoral stakeholders to collaborate and accelerate innovation.



#### Exhibitors (23 companies / organizations)

Ajinomoto Co., Inc.	Asano Laboratories Co., Ltd.	Correns Corporation	FUKUSHIMA PRINTING INDUSTRIES CO., LTD.
GUNZE LIMITED	Heiwa Kagaku Industry Co., Ltd.	HOKKAICAN CO., LTD	Japan Clean Ocean Material Alliance
Japan Environment Association Eco Mark Office.	KYORAKU CO., LTD.	Mitsubishi Electric Corporation	Nippon Copack Inc.
Nissha Co., Ltd.	PacPlus Co., Ltd.	Rengo Co., Ltd.	RICOH NAKAMOTO SMART PACKAGING Co., Ltd.
SEIKO PMC CORPORATIO	SIGMA P.I. CO., LTD.	Syntegon Technology GmbH	TOHTO MOLDING CO., LTD
UMEDA VACUUM PACKAGING CO., LTD.	Water-based Flexographic Printing Advancement Council	West One Corporation	

### 35th Packaging Innovation Awards Ceremony

Venue East Hall 6 / 11:15 – 12:30, October 24

Sponsored by Dow, the industry's longest-running independently judged awards, Packaging Innovation Awards (PIA) celebrated its 35th edition this year. Winners were unveiled at Tokyo Pack and there were the display of winning packages that showcased Every Innovation counts for human progress.



### AsiaStar/WorldStar Winners

Venue East Hall 6

**AsiaStar** The Asian Packaging Federation (APF), a non-profit organization established in Tokyo in 1967, unites the packaging interests of all trade and industries in the Asia-Pacific region and beyond, under one cooperative umbrella. AsiaStar is the only regional packaging award anywhere in Asia - as such it is The Packaging Award of Asia.

**WorldStar** The WorldStar is a global competition hosted by World Packaging Organisation (WPO) established in 1968 in Tokyo. The objective is to increase awareness on the importance of packaging in having a better life and to recognize the innovation and efforts of brand owners, designers, students and branding agencies for creating packaging solutions of the future and in responding to new challenges and global trends such as sustainability, hygiene and other trends.

This area showcased selected cutting-edge products of WorldStar 2024 and AsiaStar 2023 winners.



## OVERSEAS SEMINARS

Various packaging specialists were invited from outside the country to speak and discuss on the current global issues, the latest environmental actions being taken overseas and the future of packaging industry.

### Keynote Speech

Venue Seminar Stage B

Date October 23 (Wed)

Total No. of participants 1,088

Priority for online pre-registration  
Simultaneous Interpretation



#### October 23 (Wed)

10:15~11:05	<b>Flexible Packaging - State of the Industry : Policy Driving Innovation</b>  Chief Technology Officer, Amcor Flexibles Chairman, Flexible Packaging Association (FPA) William Jackson	
11:25~12:15	<b>Packaging Perspectives : Global Trends &amp; Technology Driving Sustainable Change</b>  President International Packaging Press Organisation Managing Editor, PKN Packaging News Lindy Hughson	
12:35~13:25	<b>Global perspective on Sustainability including updates to global packaging design regulations</b>  Vice President - Sustainability & Save Food World Packaging Organisation (WPO) Nerida Kelton	
13:40~14:30	<b>Asian Packaging Updates, Trends and Issues</b>  President Asian Packaging Federation (APF) Joseph Ross S. Jocson	



## OVERSEAS SEMINARS

### Global Packaging Symposium

Venue Seminar Stage B Date October 23 (Wed)







Total No. of participants 215 Priority for online pre-registration  
Simultaneous Interpretation



Symposium session of Global Seminar at TOKYO PACK 2024 provided the visions for packaging world ; sustainability, innovation and the path forward. The Chair of the US Flexible Packaging Association and the panelists from leading Japanese packaging leaders had a heated discussion.

#### October 23 (Wed)

~How to respond to global mega-trends  
- New rules of packaging and packaging waste ?

14:50~16:35	President Packaging Strategies Japan Moderator: <b>Yasumasa Mori</b>		Technical Services Director Kuraray EVAL Europe Panelists: <b>Wout Luyten</b>	
	Chief Technology Officer, Amcor Flexibles Chairman, Flexible Packaging Association (FPA) Panelists: <b>William Jackson</b>		Senior Managing Director Hosokawa Yoko Co.,Ltd Panelists: <b>Tadanori Yoshidome</b>	
	Managing Executive Officer Head of Global Packaging Sub-Division TOPPAN Inc. President, Toppan USA, Inc. Panelists: <b>Masahiko Tatewaki</b>		Senior Advisor Sales Division TOTANI CORPORATION Panelists: <b>Noboru Ueki</b>	

### Global Seminars



Venue Seminar Stage B Date October 24 (Thu)

Total No. of participants 277



Priority for online pre-registration  
Simultaneous Interpretation

#### October 24 (Thu)

10:15~11:00	<b>The Evolution of the Connected Consumer : Trends and Innovations</b>  Global Director Partnerships & Business Development connected merchandise r-pac Europe sarl Ex-Amazon Sr. Partner Manager Güneri Tugcu	
12:30~13:00	<b>Sustainability Trend in Packaging</b>  TS&D Director Asia Pacific Packaging & Specialty Plastics and Hydrocarbons R&D DOW Chang Wu	

## OVERSEAS SEMINARS

# Sweden Packaging Innovation Seminar — Join Sweden for Future Proof Packaging & Technology

Venue Seminar Stage B Date October 24 (Thu)

Total No. of participants 168 Priority for online pre-registration  
Simultaneous Interpretation



The increasing number of various EU initiatives such as the European Green Deal and Single Use Plastic Directive are creating a major impact on the Swedish packaging industry, resulting in new solutions and more sustainable packaging by innovative companies. This seminar presented such trends and solutions in packaging and technology and how companies were working on dealing with the need for greater sustainability.



### October 24 (Thu)

13:30~13:35	Opening remarks	Business Sweden
13:35~13:45	Sweden as a sustainable packaging partner	Business Sweden
13:45~13:55	Tracking the future packaging legislations in Europe – implications and methods	RISE
13:55~14:15	The Art of Growing Forest	HOLMEN
14:15~14:25	Future considerations for barriers in packaging when moving from 2D to 3D	RISE
14:25~14:40	Ecohelix: Sustainable Packaging Coatings from Forest	Ecohelix
14:40~14:55	Recyclable fiber-based screw caps and beyond	Blue Ocean Closures
<b>Short break (10 min)</b>		
15:05~15:15	New possibilities to understand and enhance moisture resistance of packaging papers	RISE
15:15~15:45	Towards a Sustainable Future: Decarbonization and a Resource Circularity through Paper-based packages	Tetra Pak
15:45~15:55	Optimizing corrugated board packaging for e-commerce applications	RISE
15:55~16:10	Improving sustainability through innovative packaging materials and solution	Nefab
16:10~16:15	Closing remarks	Business Sweden

## Services & Promotions

### Promotions

#### Free Floor Maps

Free floor maps were provided during the three-day exhibition period.

#### International Lounge and Press Room

International Lounge and Press Room was set up in the East Hall 1 for overseas exhibitors, visitors and press.

#### Official Web Site

The official web offered various contents including exhibitors search system and pre-registrations for visitors and seminar participants.

#### Seminars Uploaded

After the exhibition, several recorded seminars were uploaded on the official web site.

#### News Letter

Several newsletters were sent to the former participants (about 80,000 people) to promote the show.

#### Press Conference

More than 100 packaging-related Press people were invited to the press conference to promote the show.

#### Invitations

About 1,000,000 invitations were printed and distributed among exhibitors and related organizations.

#### Advertisement

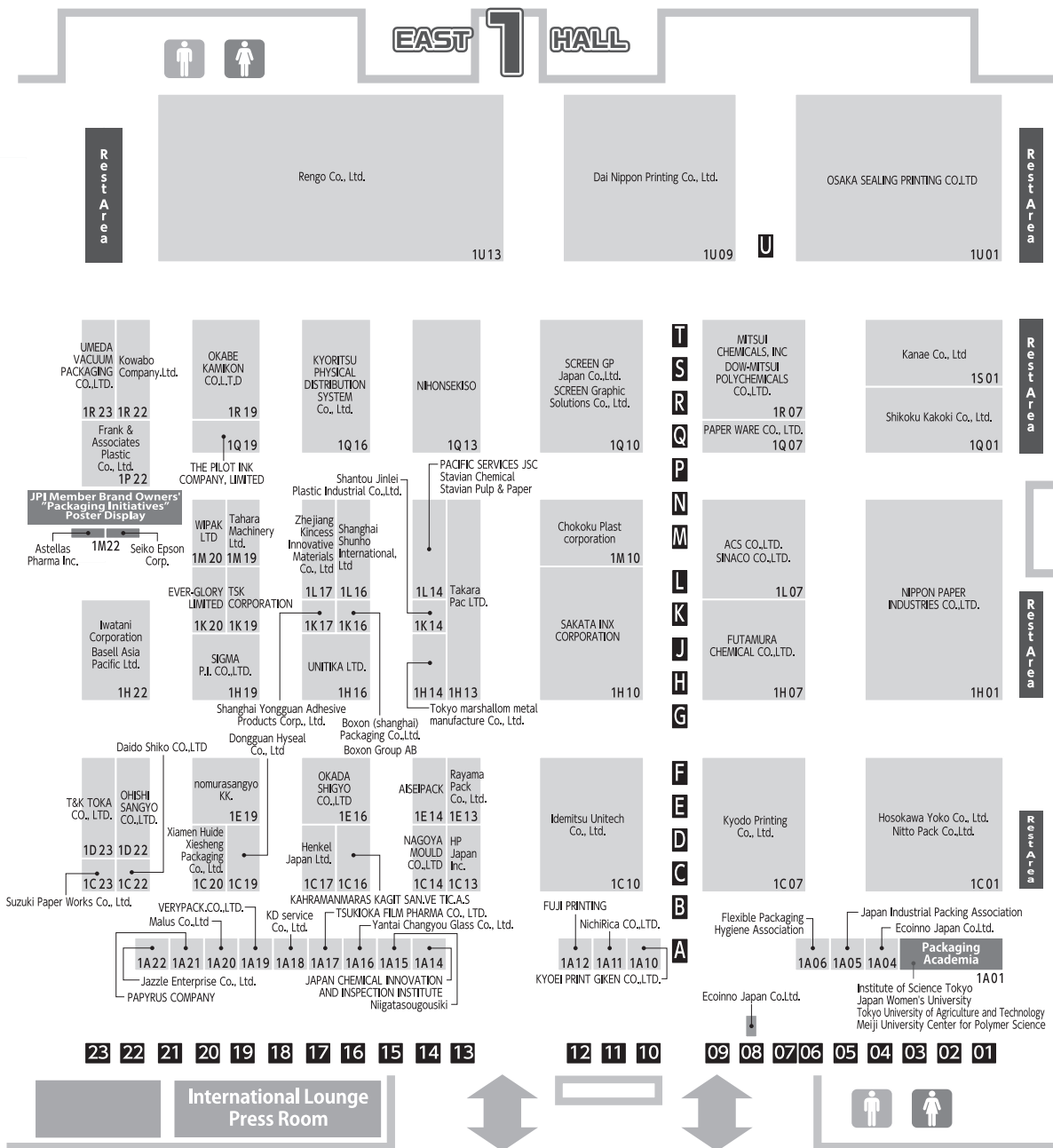
PR activities such as advertisements in industrial papers and magazines and traffic advertisements were carried out to attract exhibitors.

#### Facebook

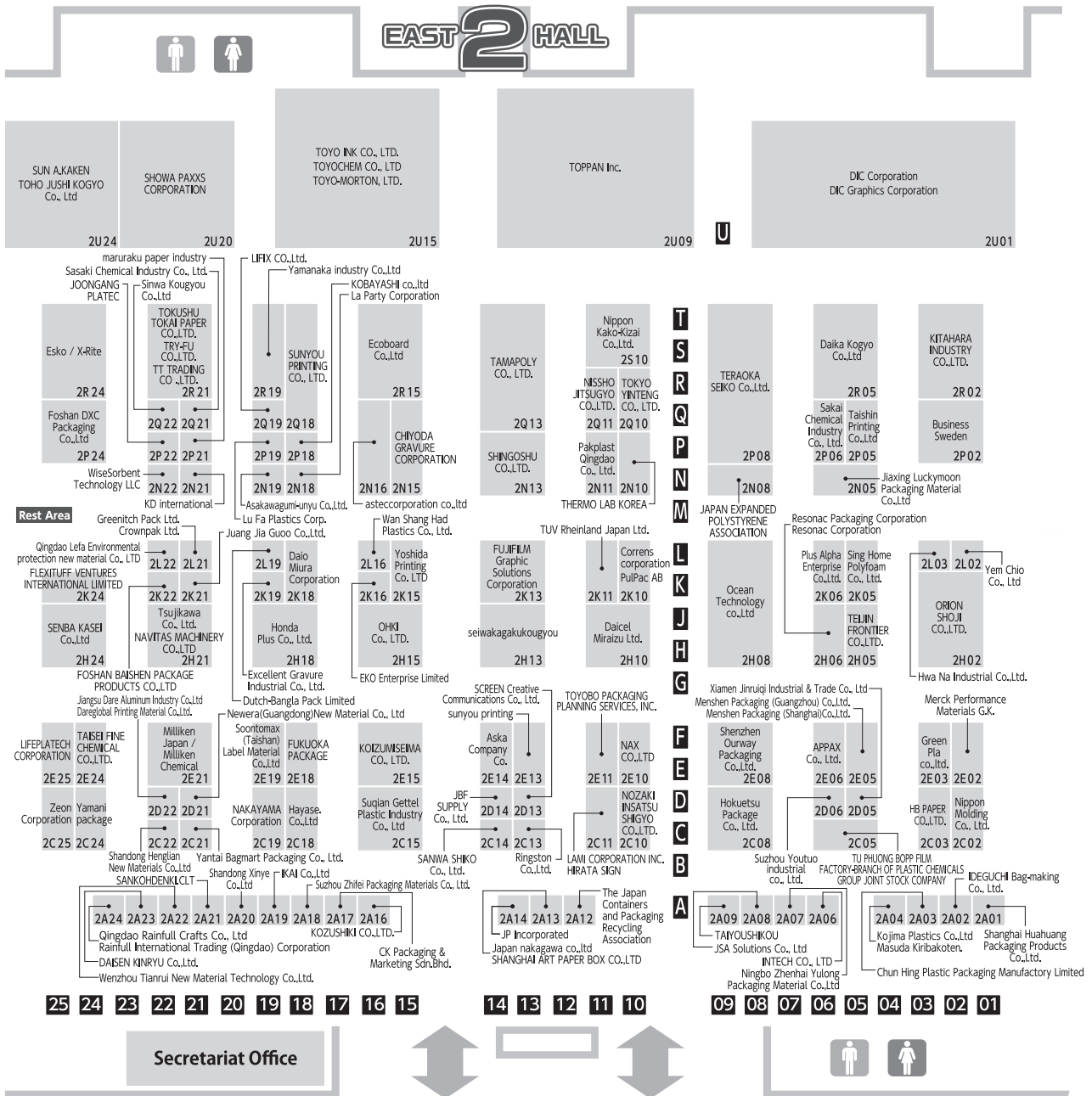
A Facebook service was available on the official website.



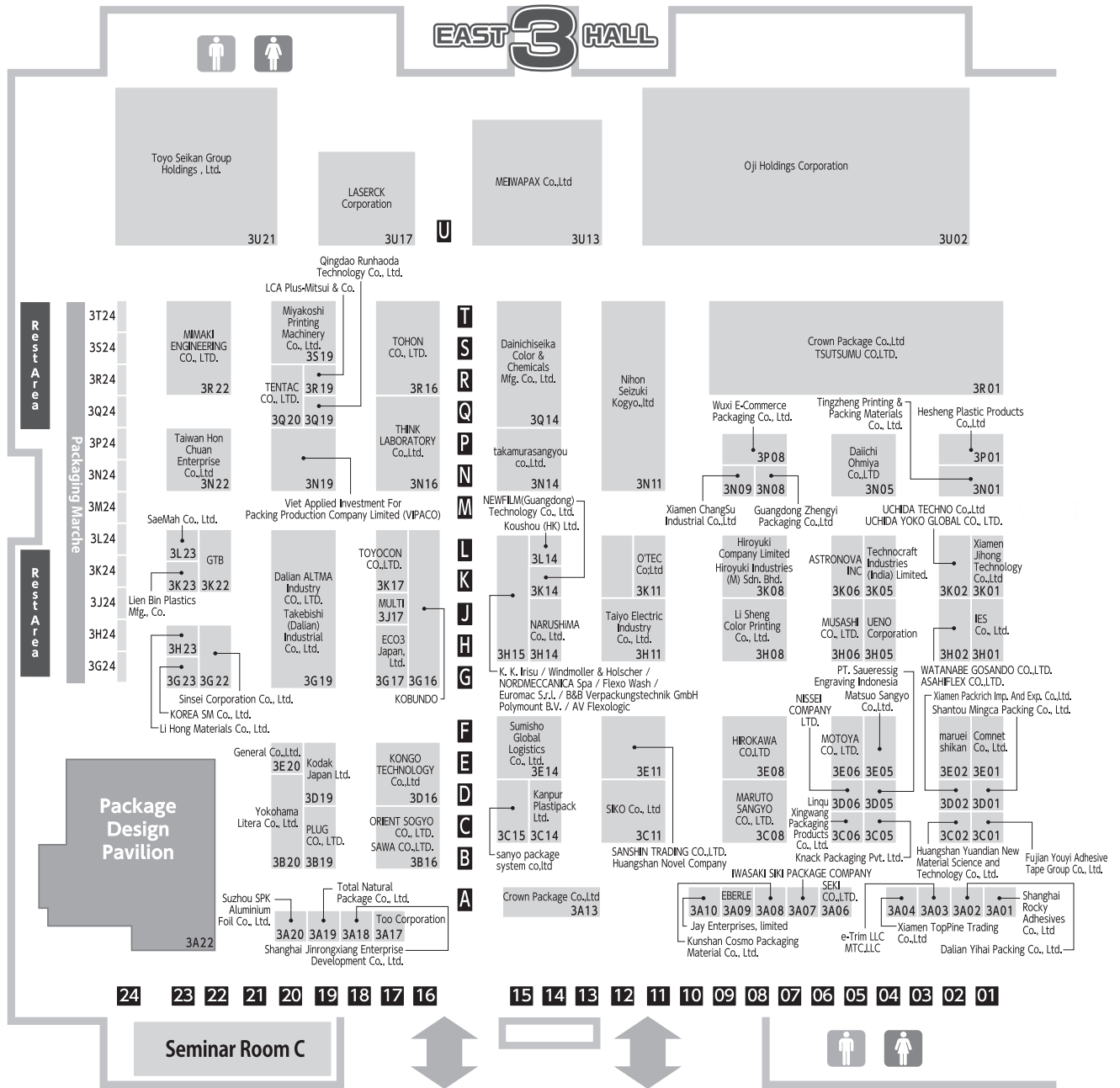
# Floor Map



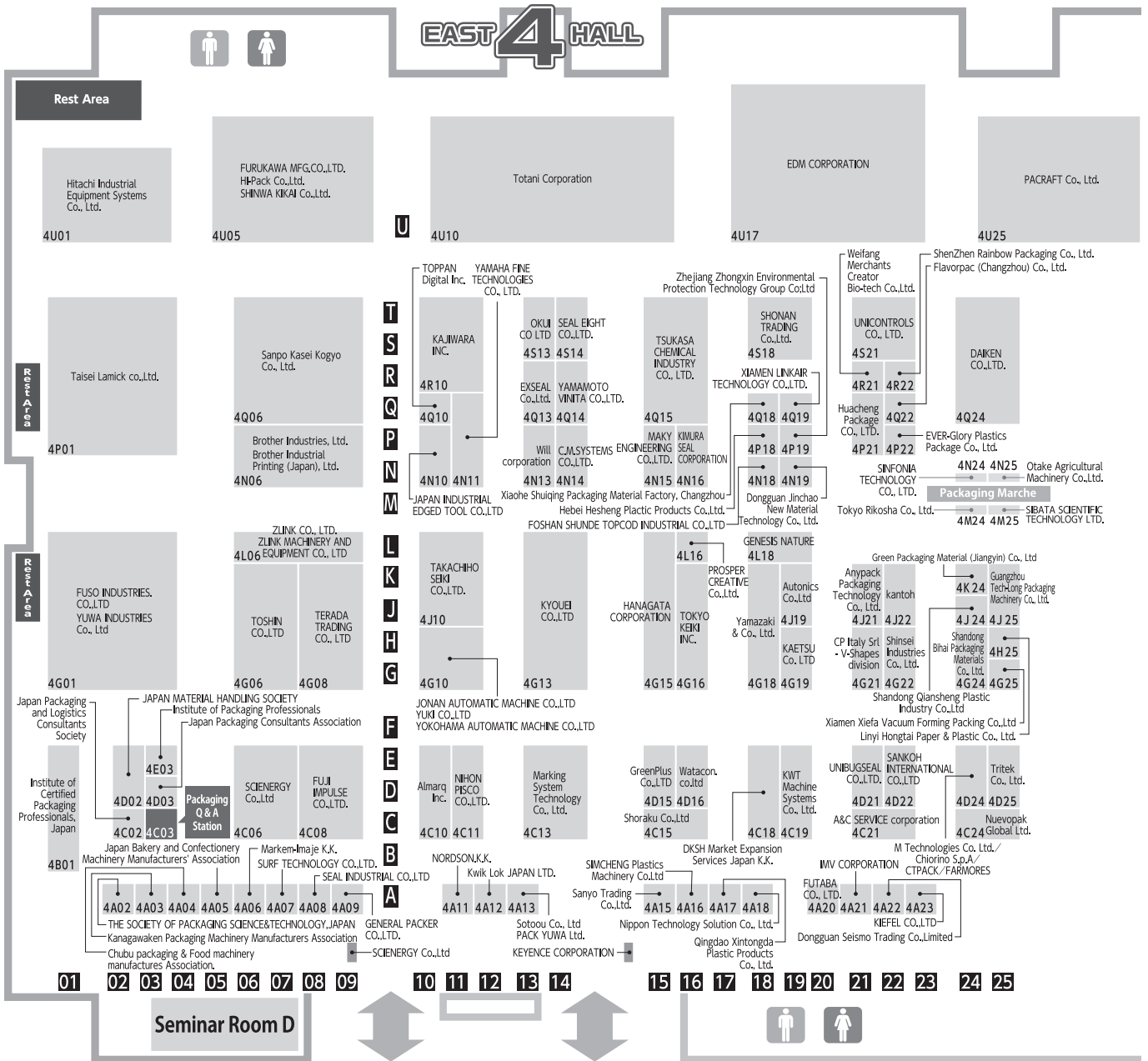
## Floor Map



# Floor Map



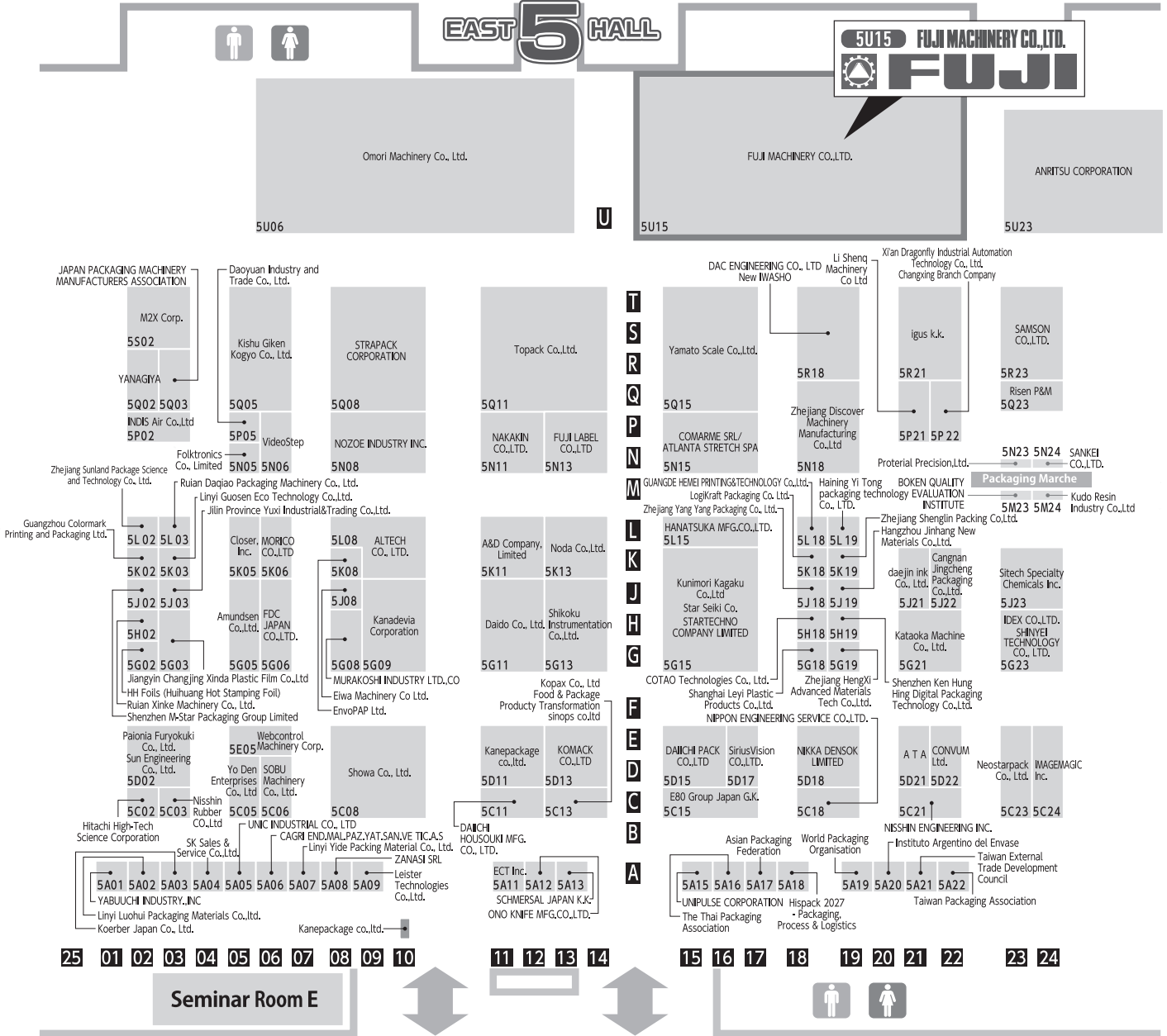
## Floor Map



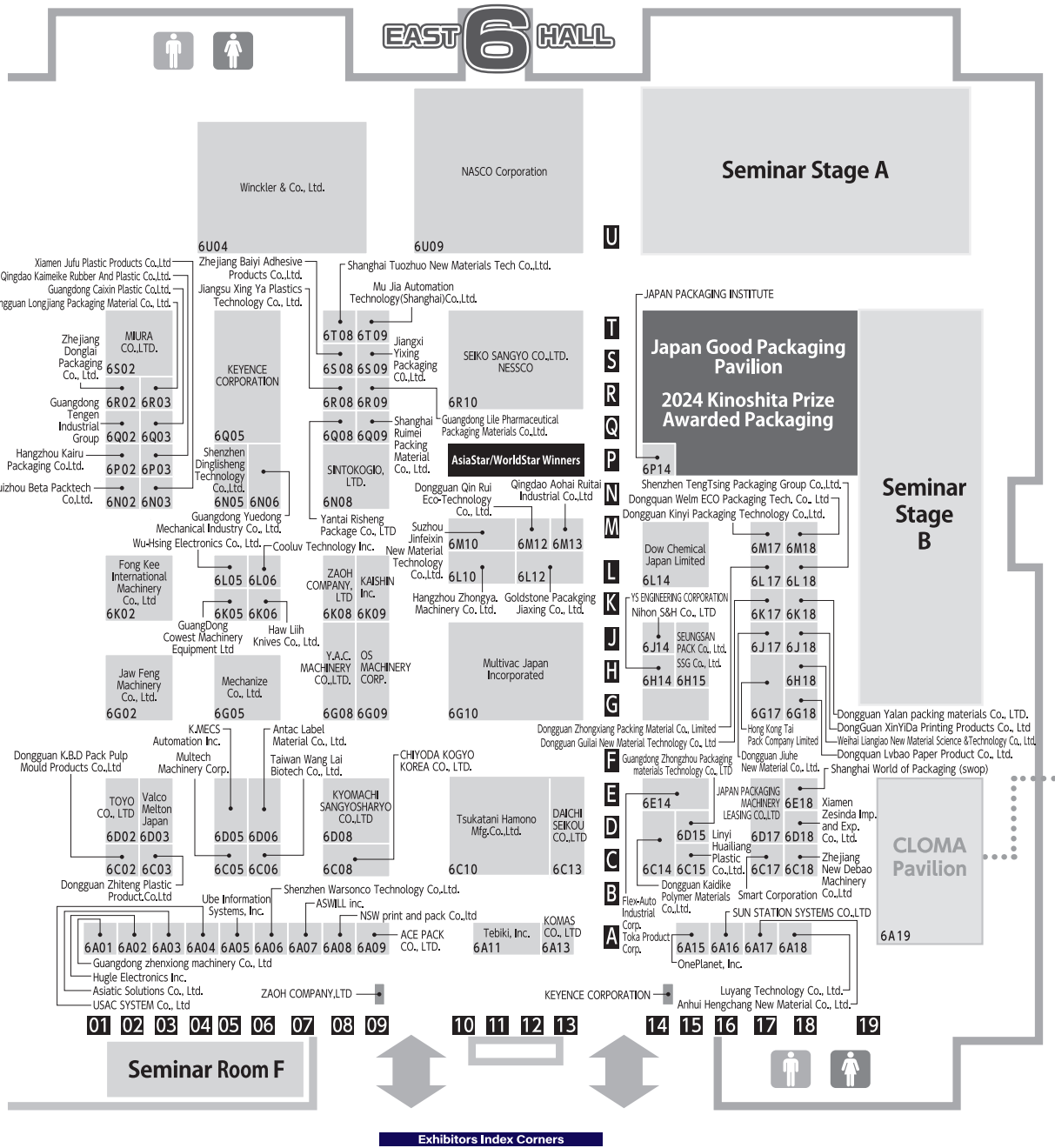
# Floor Map

## EAST 5 HALL

**5U15 FUJI MACHINERY CO., LTD.**



## Floor Map



# Exhibitor List

NAME	No.
<b>A</b>	
A T A	5D21
A&C SERVICE corporation	4C21
A&D Company, Limited	5K11
ACS CO., LTD.	1L07
AISEIPACK	1E14
Almarq Inc.	4C10
ALTECH CO., LTD.	5L08
Amundsen Co., Ltd.	5G05
ANRITSU CORPORATION	5U23
APPAX Co., Ltd.	2E06
ASAHI FLEX CO., LTD.	3H02
Asakawagumi-unyu Co., Ltd.	2N19
Asian Packaging Federation	5A17
Asiatic Solutions Co., Ltd.	6A03
Aska Company Co.	2E14
asteccorporation co., ltd	2N16
ASWILL inc.	6A07
Autonics Co., Ltd	4J19
AV Flexologic	3H15
<b>B</b>	
B&B Verpackungstechnik GmbH	3H15
Basell Asia Pacific Ltd.	1H22
Brother Industrial Printing (Japan), Ltd.	4N06
Brother Industries, Ltd.	4N06
Business Sweden	2P02
<b>C</b>	
C.M.SYSTEMS CO., LTD.	4N14
Chiorino S.p.A	4D24
CHIYODA GRAVURE CORPORATION	2N15
Chokoku Plast corporation	1M10
Chubu packaging & Food machinery manufactures Association.	4A04
Closer, Inc.	5K05
Comnet Co., Ltd.	3E01
CONVUM Ltd.	5D22
Correns corporation	2K10
Crown Package Co., Ltd	3R01
Crown Package Co., Ltd	3A13
CTPACK	4D24
<b>D</b>	
DAC ENGINEERING CO., LTD	5R18
Dai Nippon Printing Co., Ltd.	1U09
Daicel Miraizu Ltd.	2H10
DAICHI SEIKOU CO., LTD	6C13
Daido Co., Ltd.	5G11
Daido Shiko CO., LTD	1C22
DAIICHI HOUSOUKI MFG. CO., LTD.	5C11
Daiichi Ohmiya Co., LTD	3N05
DAIICHI PACK CO., LTD	5D15
Daika Kogyo Co.,Ltd	2R05
DAIKEN CO., LTD.	4Q24
Dainichiseika Color & Chemicals Mfg. Co., Ltd.	3Q14
Daio Miura Corporation	2K18
DAISEN KINRYU Co., Ltd.	2A23
DIC Corporation	2U01
DIC Graphics Corporation	2U01
DKSH Market Expansion Services Japan K.K.	4C18
Dow Chemical Japan Limited	6L14
DOW-MITSUI POLYCHEMICALS CO., LTD.	1R07
<b>E</b>	
E80 Group Japan G.K.	5C15
ECO3 Japan, Ltd.	3G17
Ecoboard Co., Ltd	2R15
Ecoinno Japan Co.Ltd.	1A04

NAME	No.
ECT Inc.	5A11
EDM CORPORATION	4U17
Eiwa Machinery Co Ltd.	5J08
Esco-Graphics	2R24
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<b>F</b>	
FARMORES	4D24
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Flexible Packaging Hygiene Association	1A06
Flexo Wash	3H15
FUJI IMPULSE CO., LTD.	4C08
FUJI LABEL CO., LTD	5N13
FUJI MACHINERY CO., LTD.	5U15
FUJI PRINTING	1A12
FUJIFILM Graphic Solutions Corporation	2K13
FUKUOKA PACKAGE	2E18
FURUKAWA MFG.CO., LTD.	4U05
FUSO INDUSTRIES.CO., LTD	4G01
FUTABA CO., LTD.	4A20
FUTAMURA CHEMICAL CO., LTD.	1H07
<b>G</b>	
General Co., Ltd.	3E20
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Hi-Pack Co., Ltd.	4U05
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Hiroyuki Industries (M) Sdn. Bhd.	3K08
Hispack 2027 - Packaging, Process & Logistics	5A18
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Hitachi Industrial Equipment Systems Co., Ltd.	4U01
Hokuetsu Package Co., Ltd.	2C08
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Hosokawa Yoko Co., Ltd.	1C01
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Huangshan Novel Company	3E11
Hugle Electronics Inc.	6A02
<b>I</b>	
IDEGUCHI Bag-making Co., Ltd.	2A02
Idemitsu Unitech Co., Ltd.	1C10
IDEX CO., LTD.	5G23
IES Co., Ltd.	3H01
igus k.k.	5R21
IKAI Co., Ltd	2A19
IMAGEMAGIC Inc.	5C24
IMV CORPORATION	4A21
Institute of Certified Packaging Professionals, Japan	4B01
Institute of Packaging Professionals	4E03
Instituto Argentino del Envase	5A20
INTECH CO., LTD	2A06
IWASAKI SIKI PACKAGE COMPANY	3A07
Iwatani Corporation	1H22

NAME	No.
<b>J</b>	
Japan Bakery and Confectionery Machinery Manufacturers' Association	4A05
JAPAN CHEMICAL INNOVATION AND INSPECTION INSTITUTE	1A14
JAPAN EXPANDED POLYSTYRENE ASSOCIATION	2N08
JAPAN INDUSTRIAL EDGED TOOL CO., LTD	4N10
Japan Industrial Packing Association	1A05
JAPAN MATERIAL HANDLING SOCIETY	4D02
Japan nakagawa co., ltd	2A13
Japan Packaging and Logistics Consultants Society	4C02
Japan Packaging Consultants Association	4D03
JAPAN PACKAGING INSTITUTE	6P14
JAPAN PACKAGING MACHINERY LEASING CO., LTD	6D17
JAPAN PACKAGING MACHINERY MANUFACTURERS ASSOCIATION	5Q03
Jay Enterprises, limited	3A10
JBF SUPPLY Co., Ltd.	2D14
JONAN AUTOMATIC MACHINE CO., LTD	4G10
JP Incorporated	2A14
JSA Solutions Co., Ltd	2A08
<b>K</b>	
K. K. Irisu	3H15
K.MECS Automation Inc.	6D05
KAETSU Co. LTD	4G19
KAISHIN Inc.	6K09
KAJIWARA INC.	4R10
Kanadevia Corporation	5G09
Kanae Co., Ltd	1S01
Kanagawaken Packaging Machinery Manufacturers Association	4A03
Kanepackage co., ltd.	5D11
kantoh	4J22
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KD service Co., Ltd.	1A18
KEYENCE CORPORATION	6Q05
KIEFEL CO., LTD	4A23
KIMURA SEAL CORPORATION	4N16
Kishu Giken Kogyo Co., Ltd.	5Q05
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KOBAYASHI co., ltd	2P18
KOBUNDO	3G16
Kodak Japan Ltd.	3D19
Koerber Japan Co., Ltd.	5A03
KOIZUMISEIMA CO., LTD.	2E15
Kojima Plastics Co., Ltd	2A04
KOMACK CO., LTD	5D13
KONGO TECHNOLOGY Co., Ltd	3D16
Kopax Co., Ltd Food & Package Producty Transformation	5C13
Kowabo Company.Ltd.	1R22
KOZUSHIKI CO., LTD.	2A16
Kunimori Kagaku Co., Ltd	5G15
Kwik Lok JAPAN LTD.	4A12
Kyodo Printing Co., Ltd.	1C07
KYOEI PRINT GIKEN CO., LTD.	1A10
KYOMACHI SANGYOSHARYO CO., LTD	6D08
KYORITSU PHYSICAL DISTRIBUTION SYSTEM Co., Ltd.	1Q16
KYOEI CO., LTD	4G13
<b>L</b>	
LAMI CORPORATION INC.	2C11
LASERCK Corporation	3U17
LCA Plus-Mitsui & Co.	3R19
Leister Technologies Co., Ltd.	5A09

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LIFIX CO., Ltd.	2Q19
<b>M</b>	
M Technologies Co. Ltd.	4D24
M2X Corp.	5S02
MAKY ENGINEERING CO., LTD.	4N15
Malus Co., Ltd	1A20
Markem-Imaje K.K.	4A06
Marking System Technology Co., Ltd.	4C13
maruei shikan	3E02
maruraku paper industry	2P21
MARUTO SANGYO CO., LTD.	3C08
Masuda Kiribakoten.	2A04
Matsuo Sangyo Co., Ltd.	3E05
Mechanize Co., Ltd.	6G05
MEIWAPAX Co., Ltd	3U13
Merck Performance Materials G.K.	2E02
Milliken Japan / Milliken Chemical	2E21
MIMAKI ENGINEERING CO., LTD.	3R22
MITSUI CHEMICALS, INC	1R07
MIURA CO., LTD.	6S02
Miyakoshi Printing Machinery Co., Ltd.	3S19
MORICO CO., LTD	5K06
MOTOYA CO., LTD.	3E06
MTC.LLC	3A03
MULTI	3J17
Multivac Japan Incorporated	6G10
MURAKOSHI INDUSTRY LTD.,CO	5G08
MUSASHI CO., LTD.	3H06
<b>N</b>	
NAGOYA MOULD CO., LTD	1C14
NAKAKIN CO., LTD.	5N11
NAKAYAMA Corporation	2C19
NARUSHIMA Co., Ltd.	3H14
NASCO Corporation	6U09
NAVITAS MACHINERY CO., LTD	2H21
NAX CO., LTD	2E10
NESSCO	6R10
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NichiRica CO., LTD.	1A11
NIHON PISCO CO., LTD.	4C11
Nihon S&H Co., LTD	6J14
Nihon Seizuki Kogyo., Ltd	3N11
NIHONSEKISO	1Q13
Niigatasougousiki	1A15
NIKKA DENSOK LIMITED	5D18
NIPPON ENGINEERING SERVICE CO., LTD.	5C18
Nippon Kako-Kizai Co., Ltd.	2S10
Nippon Molding Co., Ltd.	2C02
NIPPON PAPER INDUSTRIES CO., LTD.	1H01
Nippon Technology Solution Co., Ltd.	4A18
NISSEI COMPANY LTD.	3D06
NISSHIN ENGINEERING INC.	5C21
Nisshin Rubber Co., Ltd	5C03
NISSHO JITSUGYO CO., LTD.	2Q11
Nitto Pack Co., Ltd.	1C01
Noda Co.,Ltd.	5K13
nomurasangyo KK.	1E19
NORDMECCANICA Spa	3H15
NORDSON.K.K.	4A11
NOZAKI INSATSU SHIGYO CO., LTD.	2C10
NOZOE INDUSTRY INC.	5N08
<b>O</b>	
Ocean Technology co., Ltd	2H08
OHISHI SANGYO CO., LTD.	1D22
OHKI CO., LTD.	2H15

NAME	No.
Oji Holdings Corporation	3U02
OKABE KAMIKON CO.L.T.D	1R19
OKADA SHIGYO CO., LTD	1E16
OKUI CO LTD	4S13
Omori Machinery Co., Ltd.	5U06
OnePlanet, Inc.	6A15
ONO KNIFE MFG.CO., LTD.	5A12
ORIENT SOGYO CO., LTD.	3B16
ORION SHOJI CO., LTD.	2H02
OS MACHINERY CORP.	6G09
OSAKA SEALING PRINTING CO. LTD	1U01
O'TEC Co ; Ltd	3K11
<b>P</b>	
PACK YUWA Ltd.	4A13
PACRAFT Co., Ltd.	4U25
Paionia Furyokuki Co., Ltd.	5D02
PAPER WARE CO., LTD.	1Q07
PAPYRUS COMPANY	1A21
PLUG CO., LTD.	3B19
Polymount B.V.	3H15
PROSPER CREATIVE Co., Ltd.	4L16
PulPac AB	2K10
<b>R</b>	
Rayama Pack Co., Ltd.	1E13
Rengo Co., Ltd.	1U13
Resonac Corporation	2H06
Resonac Packaging Corporation	2H06
RingstonCo., Ltd.	2C13
<b>S</b>	
Sakai Chemical Industry Co., Ltd.	2P06
SAKATA INX CORPORATION	1H10
SAMSON CO., LTD.	5R23
SANKOH INTERNATIONAL CO., LTD	4D22
SANKOHDENKI.CLT	2A21
Sanpo Kasei Kogyo Co., Ltd.	4Q06
SANSHIN TRADING CO., LTD.	3E11
SANWA SHIKO Co., Ltd.	2C14
sanyo package system co, ltd	3C15
Sanyo Trading Co., Ltd.	4A15
Sasaki Chemical Industry Co., Ltd.	2Q21
SAWA CO., LTD.	3B16
SCHMERSAL JAPAN K.K.	5A13
SCIENERGY Co.,Ltd	4C06
SCREEN Creative Communications Co., Ltd.	2D13
SCREEN GP Japan Co., Ltd.	1Q10
SCREEN Graphic Solutions Co., Ltd.	1Q10
SEAL EIGHT CO., LTD.	4S14
SEAL INDUSTRIAL CO., LTD	4A08
SEIKO SANGYO CO., LTD.	6R10
seiwakagakukougyou	2H13
SEKI CO., LTD.	3A06
SENBA KASEI Co., Ltd	2H24
SHANGHAI ART PAPER BOX CO., LTD	5A13
Shikoku Instrumentation Co., Ltd.	5G13
Shikoku Kakoki Co., Ltd.	1Q01
SHINGOSHU CO., LTD.	2N13
Shinsei Industries Co., Ltd.	4G22
SHINWA KIKAI Co., Ltd.	4U05
SHINYEI TECHNOLOGY CO., LTD.	5G23
SHONAN TRADING Co., Ltd.	4S18
Shoraku Co., Ltd	4C15
Showa Co., Ltd.	5C08
SHOWA PAXXS CORPORATION	2U20
SIGMA P.I. CO., LTD.	1H19
SIKO Co., Ltd	3C11
SIMCHENG Plastics Machinery Co. Ltd	4A16

NAME	No.
SINACO CO., LTD.	1L07
sinops co.ltd	5C13
Sinsei Corporation Co., Ltd.	3G22
SINTOKOGIO, LTD.	6N08
Sinwa Kougyou Co., Ltd	2Q22
SiriusVision CO., LTD.	5D17
SK Sales & Service Co., Ltd.	5A04
Sotoou Co., Ltd	4A13
Star Seiki Co.	5G15
STARTECHNO COMPANY LIMITED	5G15
STRAPACK CORPORATION	5Q08
Sumisho Global Logistics Co., Ltd.	3E14
SUN A.KAKEN	2U24
Sun Engineering Co., Ltd.	5D02
SUN STATION SYSTEMS CO., LTD	6A16
sunyoo printing	2E13
SUNYOU PRINTING CO., LTD.	2Q18
SURF TECHNOLOGY CO., LTD.	4A07
Suzuki Paper Works Co., Ltd.	1C23
<b>T</b>	
T&K TOKA CO., LTD.	1D23
Tahara Machinery Ltd.	1M19
TAISEI FINE CHEMICAL CO., LTD.	2E24
Taisei Lamick co., Ltd.	4P01
Taishin Printing Co., Ltd	2P05
Taiyo Electric Industry Co., Ltd.	3H11
TAIYOSHUKOU	2A09
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takamurasangyou co., Ltd.	3N14
Takara Pac LTD.	1H13
TAMAPOLY CO., LTD.	2Q13
Tebiki, Inc.	6A11
TEIJIN FRONTIER CO., LTD.	2H05
TENTAC CO., LTD.	3Q20
TERADA TRADING CO., LTD	4G08
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THE PILOT INK COMPANY, LIMITED	1Q19
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TOKYO YINTENG CO., LTD.	2Q10
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Topack Co., Ltd.	5Q11
TOPPAN Inc.	2U09
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TOYOBO PACKAGING PLANNING SERVICES, INC.	2E11
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TSUKIOKA FILM PHARMA CO., LTD.	1A17
TSUTSUMU CO.LTD.	3R01
TT TRADING CO., LTD.	2R21
TUV Rheinland Japan Ltd.	2K11

### U

Ube Information Systems, Inc.	6A05
UCHIDA TECHNO Co., Ltd	3K02
UCHIDA YOKO GLOBAL CO., LTD.	3K02
UENO Corporation	3H05
UMEDA VACUUM PACKAGING CO., LTD.	1R23
UNIBUGSEAL CO., LTD.	4D21
UNIC INDUSTRIAL CO., LTD	5A05
UNICONTROLS CO., LTD.	4S21
UNIPULSE CORPORATION	5A15
UNITIKA LTD.	1H16
USAC SYSTEM Co., Ltd	6A04

### V

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### W

Watacon.co.ltd	4D16
WATANABE GOSANDO CO., LTD.	3H02
Will corporation	4N13
Winckler & Co., Ltd.	6U04
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WIPAK LTD	1M20
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### X

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### Y

Y.A.C.MACHINERY CO., LTD.	6G08
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Yamazaki & Co., Ltd.	4G18
YANAGIYA	5Q02
YOKOHAMA AUTOMATIC MACHINE CO., LTD	4G10
Yokohama Litera Co., Ltd.	3B20
Yoshida Printing Co. LTD	2K15
YS ENGINEERING CORPORATION	6H14
YUKI CO., LTD	4G10
YUWA INDUSTRIES Co., Ltd	4G01

### Z

ZAOH COMPANY,LTD	6K08
Zeon Corporation	2C25
ZLINK CO., LTD.	4L06
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### PACKAGING MARCHE

AMBER CO., LTD.	3R24
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J.R.M Corporation Limited	3Q24
Kansei AI Co., Ltd	3N24
Kawaguchi Gosei Co., Ltd.	3G24
kousai	3T24
Kudo Resin Industry Co., Ltd	5M24
NIPPON KAKO TORYO CO., LTD.	3K24

NAME	No.
Office Mondo Inc.	3M24
Omikenshi Co., Ltd.	3J24
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Proterial Precision,Ltd.	5N23
SANKEI CO., LTD.	5N24
SIBATA SCIENTIFIC TECHNOLOGY LTD.	4M25
SINFONIA TECHNOLOGY CO., LTD.	4N24
SOFTWARE Too CORPORATION	3L24
TADAPLA CO., LTD.	3P24
TAKUMIdesign	3H24
Tokyo Rikosha Co., Ltd.	4M24

### PACKAGE DESIGN PAVILION

Altair Engineering Ltd.	3A22
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ARUPaPa Inc.	3A22
CWs llimited	3A22
dynaomware	3A22
HERMES INC.	3A22
I + PLUS DESIGN INC.	3A22
I.D.Net.Co.,Ltd.	3A22
Japan Design Business co-operative body	3A22
Japan Graphic Design Association	3A22
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Japan Package Design Association	3A22
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MDD creative Co., Ltd.	3A22
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OGURAPRINT Ltd.	3A22
P.K.G.Tokyo inc.	3A22
PLUG CO., LTD.	3A22
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RADIAN inc.	3A22
sanodesign	3A22
SGK Japan	3A22
studio a-one	3A22
SUN DESIGN ASSOCIATES CO., LTD.	3A22
TANK INC.	3A22
Yao Design International Inc.	3A22
Yokohama Litera Co., Ltd.	3A22

### CLOMA PAVILION

Ajinomoto Co., Inc.	6A19
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Correns Corporation	6A19
FUKUSHIMA PRINTING INDUSTRIES CO., LTD.	6A19
GUNZE LIMITED	6A19
Heiwa Kagaku Industry Co., Ltd.	6A19
HOKKAICAN CO., LTD	6A19
Japan Clean Ocean Material Alliance	6A19
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Nippon Copack Inc.	6A19
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UMEDA VACUUM PACKAGING CO., LTD.	6A19
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NAME	No.
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## **TOKYO PACK 2024 REPORT**

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Published Jan. 2025

Produced by TOKYO PACK 2024 Secretariat  
c/o Japan Packaging Institute  
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Japan Packaging Institute

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**Next Exhibition Date**

**TOKYO INTERNATIONAL PACKAGING EXHIBITION 2026**

**TOKYO PACK 2026**

**October 14 – 16, 2026**

**at Tokyo Big Sight (East Halls 1~3, 7 and 8)**

**TOKYO INTERNATIONAL PACKAGING EXHIBITION 2024**

**TOKYO PACK 2024**

Organizer : Japan Packaging Institute (JPI)

<http://www.tokyo-pack.jp/en>

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